1863 Eastman Ave.
Ventura, Ca. 93003
www.arp-bolts.com

Part Number: 154-6403 & 154-6423
Application: FORD 351C V8

Press Fit - Rod Bolt Installation

[1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.

[2] Make sure there is an adequate chamfer around the top of the connecting rod bolt hole to clear the radius under the head of the bolt.

[3] Press the bolts into the connecting rods and install the rod caps.

[4] Use **ARP Ultra-Torque Fastener Assembly Lubricant** to lubricate the threads of the bolt and the nut face. Then install the nuts onto the bolts and tighten them hand tight.

[5] ARP recommends using the **STRETCH METHOD** when tightening the bolts. Following the instructions for using a stretch gauge, **Stretch the bolts to .0060 - .0065 .**

[6] If you do not have a stretch gauge, torque the bolts to **50** ft-lbs using **ARP Ultra-Torque Fastener Assembly Lubricant**.

[7] The connecting rods should always be re-sized after new rod bolts are installed.

[8] A log should be kept on the original non-torqued length of each bolt. Bolts that have any permanent deformation or have increased in non-torqued length by more than .001 in. should be replaced.

If you have any questions or need additional information please contact us at **(805) 339-2200 or by FAX (805) 650-0742**